



Dart Aerospace Ltd.
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C3-K

Job Sheet 179928



Part No: C3-K

Job Qty: 1 ea

Part Name: C-Series Remote Hook 3,000 lbs Lift Capacity - Keeperless



Part Weight: 0 lbs

Status: At Planning

Priority: Medium

Job Created: 6/26/18

Job Tracking No:

Due Date: 8/16/18

Created By: Marie Lajeunesse

Type: SOLD

Description:

Note: DWG C3-K Rev 3 IPP Rev A 18.03.16 New issue DP Verify DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	1 Ea	8/16/18	8/16/18	0.00	0.00	Start Up Small Fab-4		
100	Small Fab	1 pcs	8/16/18	8/16/18	0.00	1.00	Small Fab-3		
110	QC	1 pcs	8/16/18	8/16/18	0.00	0.00	QC5		
120	DC	1 pcs	8/16/18	8/16/18	0.00	0.00	DC		
130	Packaging	1 pcs	8/16/18	8/16/18	0.00	0.00	Packaging3-2		
140	QC21-SA	1 Ea	8/16/18	8/16/18	0.00	0.00	QC21		

Part Op 100 - 1- PICK C3-2-1 AND LASER ENGRAVE AS PER DWG. SEE NOTE 3 AND 4 ON SHEET 2. 2- ASSEMBLE AS
Descriptions: PER DWG

120 - Photocopy blue file OM & OOPM-C3 Rev 4

130 - Identify and Stock

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
188-FPSS-1032-1/4	Set Screw	2 Ea (2 ea)	90-Start up Operation	5058750
188-FSCS-832-5/8	Clock Spring Cover Screw	4 Ea (4 ea)	90-Start up Operation	5058763
2595K22	Heat Shrink Tube	1 pcs (1 ea)	100-Small Fab	5086187
32446	Crimp Terminal	2 Ea (2 ea)	100-Small Fab	5073059
8183K6	Wire Guide/Grip	1 Ea (1 ea)	100-Small Fab	5082909
AN4-16A	Bolt	3 Ea (3 ea)	100-Small Fab	5089287
AN4-17A	Bolt	1 Ea (1 ea)	100-Small Fab	5076004
AN6-15A	Bolt	1 Ea (1 ea)	100-Small Fab	5075330
AN960-10	Washer	1 Ea (1 ea)	100-Small Fab	5103666
AN960-10L	Washer, #10	2 Ea (2 ea)	100-Small Fab	5078780
AN960-416	Flat Washer Dia 1/4"	8 Ea (8 ea)	100-Small Fab	5048297
AN960-616L	5/8" OD, THIN FLAT WASHER see NAS1149F0632P	2 Ea (2 ea)	100-Small Fab	5100195
C2-1-1	Manual Release Knob	1 Ea (1 ea)	100-Small Fab	5068051
C2-10-1	Lock Spring Pin	1 pcs (1 ea)	100-Small Fab	5058757
C2-11-2	Locating Pin	2 Ea (2 ea)	100-Small Fab	5083406
C2-3-1	Bearing DU	2 pcs (2 ea)	100-Small Fab	5046764
C2-3-10	Latch Shaft	1 Ea (1 ea)	100-Small Fab	5075123
C2-3-11	Actuator	1 pcs (1 ea)	100-Small Fab	5029246
C2-3-2	Latch Roller Pin	1 Ea (1 ea)	100-Small Fab	5056845
C2-3-2-1	Roller Pin Retaining Ring	2 Ea (2 ea)	100-Small Fab	5068693
C2-3-3	Latch Roller	1 Ea (1 ea)	100-Small Fab	5096109
C2-3-3-1	Latch Roller DU Bearing	1 Ea (1 ea)	100-Small Fab	

C2-3-5	Spacer, Teflon	2 Ea (2 ea)	100-Small Fab
C2-3-6	Latch	1 Ea (1 ea)	100-Small Fab
C2-3-8	Actuator Bushing	2 Ea (2 ea)	100-Small Fab
C2-5-1	Actuator Stop	1 Ea (1 ea)	100-Small Fab
C3-10-2	Lock Spring	1 Ea (1 ea)	100-Small Fab
C3-11-1	Side Plate - Solenoid C3-Hook	1 Ea (1 ea)	100-Small Fab
C3-12-1	Lock Bushing	2 Ea (2 ea)	100-Small Fab
C3-12-2	Lock Shaft - C3 Hook	1 Ea (1 ea)	100-Small Fab
C3-12-3 P	Lock - C3 Hook	1 Ea (1 ea)	100-Small Fab
C3-12-4	Lock Roller	1 Ea (1 ea)	100-Small Fab
C3-12-5	Lock Roller Pin	1 Ea (1 ea)	100-Small Fab
C3-12-6	Lock Roller Pin Circlip	2 Ea (2 ea)	100-Small Fab
C3-13-1 P	Keeper Bushing	2 pcs (2 ea)	100-Small Fab
C3-13-4-2 P	Keeperless Adapter	1 (1 ea)	100-Small Fab
C3-2-1	Side Plate C-3 Hook	1 Ea (1 ea)	100-Small Fab
C3-3-4	Link Pin	2 Ea (2 ea)	100-Small Fab
C3-3-4-1	Ring, Retaining	4 pcs (4 ea)	100-Small Fab
C3-3-7	Link	1 Ea (1 ea)	100-Small Fab
C3-3-9 P	Actuator Spring	1 pcs (1 ea)	100-Small Fab
C3-4-1	Load Beam Bushing	2 Ea (2 ea)	100-Small Fab
C3-4-4KA	Keeperless Load Beam Assembly - C3 Hook	1 Ea (1 ea)	100-Small Fab
C3-7-1	Load Beam Bumper	1 Ea (1 ea)	100-Small Fab
C3-7-2	Lock Bumper	2 Ea (2 ea)	100-Small Fab
C3-8-2	Solenoid	1 Ea (1 ea)	100-Small Fab
C3-8-4	Solenoid Cover Gasket	1 Ea (1 ea)	100-Small Fab
C3-8-5	Solenoid Cover	1 Ea (1 ea)	100-Small Fab
C3-9-1 P	Clock Spring Cover - C3 Hook	1 Ea (1 ea)	100-Small Fab
C3-9-2	Spring, Clock	1 pcs (1 ea)	100-Small Fab
EL-PLUG-M	3-Prong Male Spade Plug	1 Ea (1 ea)	100-Small Fab
M27500-16TG2T14	Wire - 16-Gauge - Shielded	1 ft (1 ea)	100-Small Fab
MS21044N4	Nut, Self-Locking	4 Ea (4 ea)	100-Small Fab
MS21083-N3	Nut	2 Ea (2 ea)	100-Small Fab
MS21083N6	Nut	1 Ea (1 ea)	100-Small Fab
MS35266-63	Solenoid Cover Screw	1 Ea (1 ea)	100-Small Fab

5058758
 5083629
 5079664
 5058759
 5098948
 5079472
 5094886
 5079009
 5029266
 5100620
 5100174
 5093407
 5029270
 5029272
 5077250
 5094866
 5032318
 5048390
 5029280
 5099320
 5097897
 5100147
 5103777
 5099611
 5079782
 5100111
 5029289
 5089524
 5097888
 5075144
 5061119
 5076469
 5076012
 5075329

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	188-FPSS-1032-1/4	2	159	0
	188-FSCS-832-5/8	4	128	0
100-Small Fab	2595K22	1	66	0
	32446	2	172	0
	8183K6	1	19	0
	AN4-16A	3	428	0
	AN4-17A	1	251	0
	AN6-15A	1	49	0
	AN960-10	1	3,363	0
	AN960-10L	2	0	0
	AN960-416	8	0	0
	AN960-616L	2	0	0
	C2-1-1	1	0	0
	C2-10-1	1	100	0
	C2-11-2	2	100	0
	C2-3-1	2	44	0
	C2-3-10	1	24	0
	C2-3-11	1	20	0
	C2-3-2	1	0	0
	C2-3-2-1	2	62	0
	C2-3-3	1	15	0
	C2-3-3-1	1	15	0
	C2-3-5	2	69	0
	C2-3-6	1	20	0
	C2-3-8	2	68	0
	C2-5-1	1	40	0
	C3-10-2	1	24	0
	C3-11-1	1	19	0

C3-12-1	2	11	0
C3-12-2	1	45	0
C3-12-3	1	4	0
C3-12-4	1	0	0
C3-12-5	1	0	0
C3-12-6	2	63	0
C3-13-1	2	50	0
C3-13-4-2	1	0	0
C3-2-1	1	20	0
C3-3-4	2	28	0
C3-3-4-1	4	188	0
C3-3-7	1	46	0
C3-3-9	1	0	0
C3-4-1	2	2	0
C3-4-4KA	1	1	0
C3-7-1	1	1	0
C3-7-2	2	12	0
C3-8-2	1	1	0
C3-8-4	1	15	0
C3-8-5	1	20	0
C3-9-1	1	0	0
C3-9-2	1	0	0
EL-PLUG-M	1	89	0
M27500-16TG2T14	1	100	0
MS21044N4	4	78	0
MS21083-N3	2	98	0
MS21083N6	1	62	0
MS35266-63	1	73	0

Part Specifications

Specifications could not be found.

Plex 6/26/18 10:54 AM Dart.lajeunesse.marie